

GHR Metal-Reinforced Laminate

TECHNICAL DATA SHEET 130

Product Family - Laminates (Metal-Reinforced)

- GHH - GTC with Flat Low-Carbon Steel
- TG-251 - GTC with Thicker Low-Carbon Steel
- GHE - GTB with Tanged Stainless Steel
- GHR - GTB with Flat Stainless Steel
- GHT - GTB with C-276

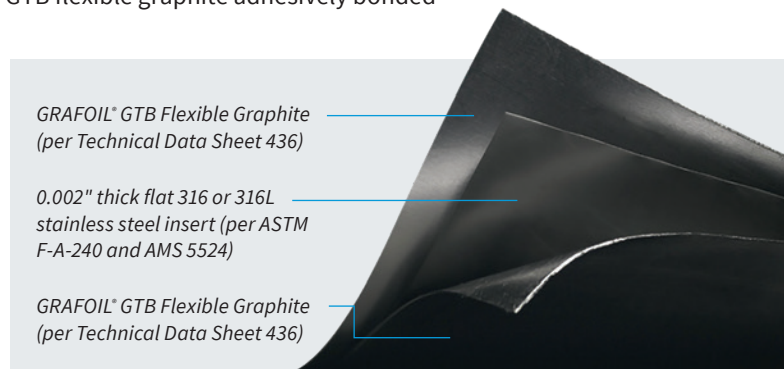
Product Overview

GRAFOIL® GHR metal-reinforced laminate consists of GRAFOIL® GTB flexible graphite adhesively bonded to both faces of a flat stainless steel core.

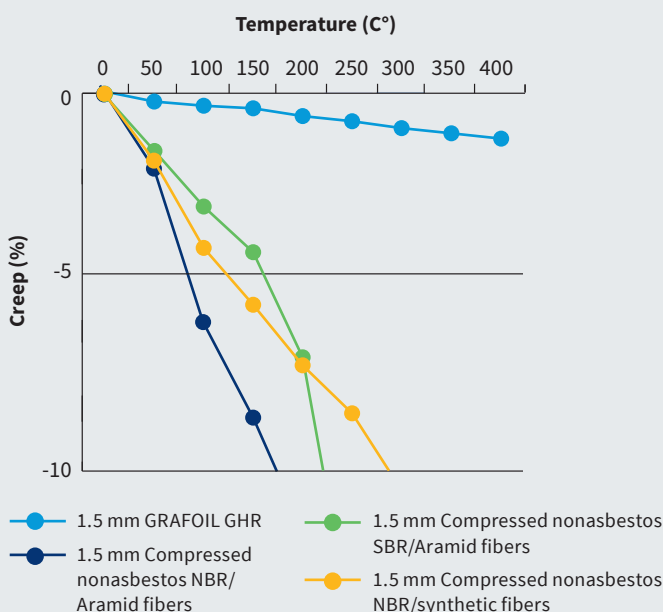
Applications

GRAFOIL® GHR material is suitable for standard industrial fluid sealing applications.

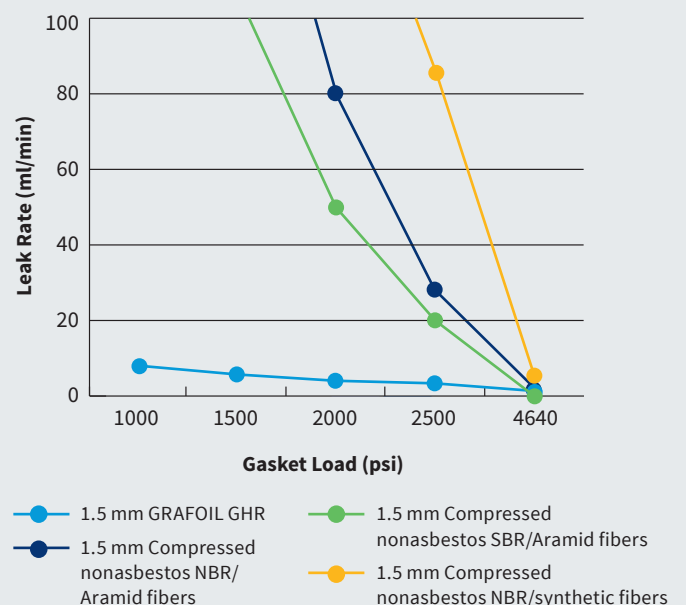
- Chemical
- Petrochemical
- Refinery
- Steam Service
- Cryogenic Applications
- ASME Class 150 & 300 Flanges



LOAD BEARING ABILITY
High Temperature Creep Relaxation (BS1-F125)



SEALABILITY (MODIFIED DIN3535)



While maintaining an effective seal, GRAFOIL® material exhibits virtually no creep relaxation. As a result, the need for periodic bolt tightening is greatly reduced.

Typical Properties*

CHARACTERISTIC	TYPICAL VALUE
Thickness of Laminate	0.032" (0.81 mm)
	0.062" (1.57 mm)
	0.122" (3.10 mm)
Width	39.4" (1000 mm)
Length	39.4" (1000 mm)
	60" (1524 mm) for > 0.082" thickness
	100' (30.5 m) for < 0.062" thickness
Bulk Density (Graphite)	70 lb/ft ³ (1.12 g/cc)
Compressibility at 5000 psi (35 MPa) load	40%
Recovery after 5000 psi (35 MPa) load	15%
Creep Relaxation Method: BSI-F125 at 6391 psi (44.1 MPa) load up to 400°C	<3% for 70 lb/ft ³
Sealability Method: Mod DIN 3535 at 580 psi N2 at 32 MPa load	<1.5 ml/min for 70 lb/ft ³
Tensile Strength	3800 psi (26.31 MPa) additive of steel and GRAFOIL® flexible graphite
Temperature Use Range	-400°F to 975°F (-240°C to 525°C)
Resistance in #3 Oil	Thickness increase
	Weight change
Resistance in #1 Oil	Thickness increase
	Weight change
Certification	Certify to Grade

Notes:

*Properties listed are typical and cannot be used as accept/reject specifications.

ASME Gasket Factors

- “m” Factor: 2
- “y” Stress: 900 psi (6.22 MPa)
- Max Gasket Unit Load: 24,000 psi (165.87 MPa)

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