

GTC Flexible Graphite

TECHNICAL DATA SHEET 002

Product Family - Single Layer Material (Service to 450° C)

- TG-411 - 99.998% Graphite
- GTA - Nuclear 99.8% Graphite
- **GTC - 97% Graphite**

Product Overview

GRAFOIL® GTC flexible graphite is designed for use in most automotive or internal combustion applications.

Applications

- High-temp sealing applications where binder-based materials fail.
- Often combined with inserts to make head gaskets, exhaust manifold gaskets, EGR assemblies.

Specification Properties*

CHARACTERISTIC

TYPICAL VALUE

CHARACTERISTIC	TYPICAL VALUE
Thickness	0.015" (0.38 mm)
	0.020" (0.51 mm)
	0.025" (0.64 mm)
	0.030" (0.76 mm)
	0.035" (0.89 mm)
Width	Can slit to width
Length	2000' (609.6 m)
	1000' (304.8 m)
Bulk Density	70 lb/ft ³ (1.12 g/cc)
Ash Content	3%
Carbon Content	97%
Moisture	0.1%
Leachable Chloride	<10 ppm
Oxidation Weight Loss	12%
Compressibility at 5000 psi (35 MPa) load	43%



GRAFOIL® GTC FLEXIBLE GRAPHITE

CHARACTERISTIC	TYPICAL VALUE
Recovery after 5000 psi (35 MPa) load	13%
Tensile Strength	650 psi
Temperature Use Range	-400°F to 840°F (-240°C to 450°C)
Creep Relaxation Method: BSI-F125 at 6391 psi (44.1 MPa) load up to 400°C	<3% for 70 lb/ft ³
Sealability Method: Mod DIN 3535 at 580 psi N2 at 32 MPa load	<1.5 ml/min for 70 lb/ft ³
Certification	Certify to Grade

Notes:

* Properties listed are typical and cannot be used as accept/reject specifications.

+1 (800) 253.8003 (Toll-Free in USA) | +1 (216) 529.3777 (International)
www.neograf.com | info@neograf.com

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